

IMPORTANT: DO NOT MIX V570 or Pancrete before preparation is complete and it is time to coat the pan. V570 and Pancrete will harden in the container and become unusable.

5



Check the ambient temperature and the temperature of the surface to which Pancrete is to be applied. They both must be greater than 70 degrees F.

1



• Drain pan then use a wet vacuum to remove any water or loose deposits from the surface.



We recommend using V570. If you choose not to use V570 skip to **step: 8**

2



Use a wire brush or wire brush drill attachment to remove deposits and rust.

Vacuum for a second time.

6



Mix V570 by pouring part A and part B back and forth between the containers 20 times.

There should be NO clear streaks. follow with 6-12 strokes with a heavy paint stick.

3



Duct tape any small pinholes on surface.

Larger size holes should be patched with galvanized steel.

7



V570 is applied with a roller, although a brush is suitable for difficult-to-reach areas.

Curing time depends on temperature. ~ 1 hour at 75° v570 can be tacky, but clean to touch before Pancrete Pour.

4



Insert fitting PVC into drain hole and raise hole well above Pancrete level

Use an elbow piece for side drain hole

8



IMPORTANT

Do not mix until you are ready to pour Pancrete

• Mix (Part A) and (Part B) together by pouring back and forth twenty times.

9

Pour Pancrete into prepared pan surface.

We recommend coating the pan with v570 prior to using Pancrete.



10

Wait 6 hours before returning unit to service. Do not walk on for 24 to 48 hours or until Pancrete is thoroughly hardened.



11

When Pancrete is hard enough, hacksaw excess PVC that was inserted in step 4. File down smooth if needed.

