

PANCRETE

Illustrated Installation Instructions

READ THE CURRENT TDS AND BOTH SDS DOCUMENTS BEFORE USE

Prepare and repair the entire pan before mixing the matched kit

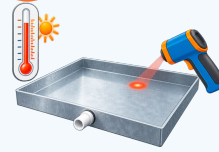
1



Drain and vacuum

Drain the pan. Wet-vacuum all standing water, loose debris, and residue.

6



Check application temperature

Before mixing, confirm that the ambient air and prepared surface are both above 70 F. Cold and thin applications cure more slowly.

2



Remove rust and deposits

Wire-brush loose rust and deposits from horizontal and vertical metal. Vacuum again.

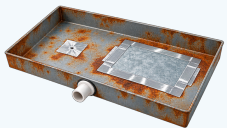
7



Apply V570 where specified

For the recommended CRT system, coat the full prepared pan with V570. Allow 8-12 hours before applying Pancrete.

3



Repair and contain openings

Seal small holes with aluminum or duct tape. Secure sheet metal over larger holes and seal the perimeter.

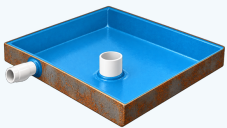
8



Mix the complete matched kit

Pre-stir Part B. Add all Part B to all Part A. Transfer between containers 20 times until uniform. Never mix partial kits. Pot life is 5-20 minutes.

4



Protect the drain

Use a 2.5-inch PVC section as a temporary bottom-drain dam above the pour level. Use an elbow for a side drain.

9



Pour immediately

Pour onto the horizontal pan bottom. Form a continuous drainage surface at a nominal 1/4-inch depth and keep drains protected.

5



Clean and prepare the metal

Use Clean Bond per its TDS. Degrease as needed, rinse, apply the concentrated final mist for 15 minutes, rinse again, and dry completely.

10



Cure and finish the drain

Allow 4-6 hours before equipment operation or water contact and 24 hours before physical contact. Cut the PVC dam flush and smooth if needed.